BILL OF MATERIAL					
*QTY	P/N	DWG. NO			
20' SECTION ASS'Y NO. HL20FT					
1	HL162A	LADDER 20' HVY 1.44' 12"OC	SK711239		
2	KY96	BAR FLAT .25X2.50X3.50"	SK711239		
8	KH91	SADDLE CLAMP NO. 25 WINCH HDG	B770214		
4	210018GA	BOLT ASSY 1/2X1-1/2 A325 HDG	N/A		
16	J51A	J-BOLT ASSY 3/8 X 5-3/8 HDG	B29-47		
•		10' SECTION ASS'Y NO. HL10FT	•		
1	HL161A	LADDER 10' HVY 1.44' 12" OC SK711			
2	KY96	BAR FLAT .25X2.50X3.50"	SK711239		
4	KH91	SADDLE CLAMP NO. 25 WINCH HDG	B770214		
4	210018GA	BOLT ASSY 1/2X1-1/2 A325 HDG	N/A		
8	J51A	J-BOLT ASSY 3/8 X 5-3/8 HDG	B29-47		

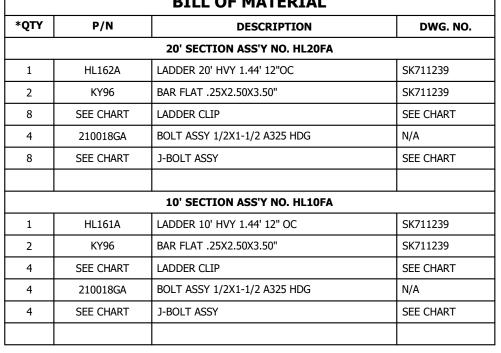
## NOTES:

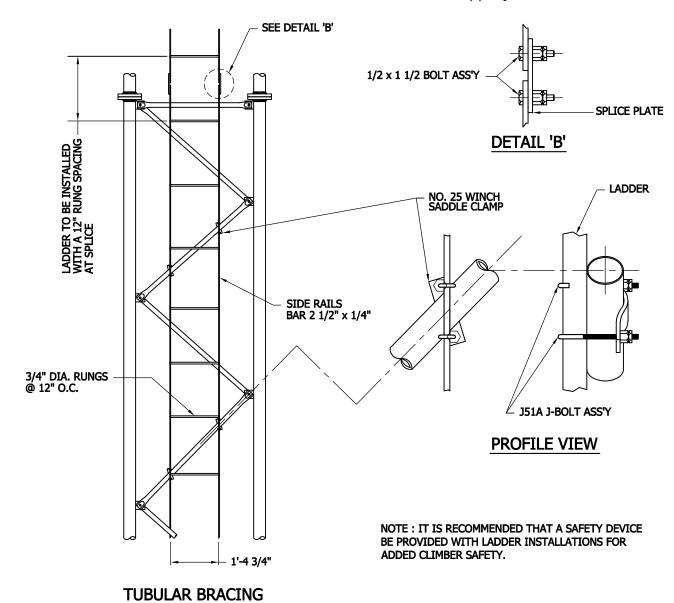
- 1. LADDER CAN BE MOUNTED INSIDE OR OUTSIDE OF TOWER AS REQUIRED.
- \*2. QUANTITIES LISTED ARE FOR ONE LADDER SECTION ONLY.
- 3. SPACE CLAMPS & CLIPS AS SHOWN.

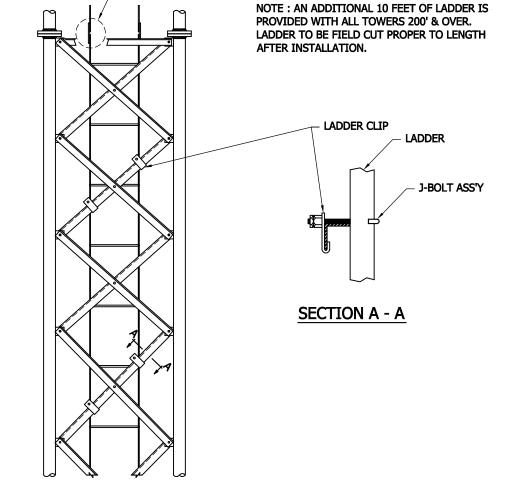
ANGULAR BRACING MOUNTING CHART						
CLIP ASS'Y	BRACE SIZE	LADDER CLIP (2 REQD)		LADDER CLIP (2 REQD)		
P/N**		P/N	DWG. NO.	P/N	DWG. NO.	
KY695	∠1 1/2"	H184	B991808	J51A	B29 47	
KY695	∠1 3/4"	H184	B991808	J51A	B29 47	
KY695	∠2"	H184	B991808	J51A	B29 47	
KY1287A	∠2 1/2"	H184	B991808	J170A	A991694	
KY1287A	∠3"	H184	B991808	J170A	A991694	
KY1287A	∠3 1/2"	H184	B991808	J170A	A991694	
KY1287A	۷4"	H184	B991808	J170A	A991694	
KY2228A	∠5"	H184	B991808	J164A	B860367	

<sup>\*\*(2)</sup> REQUIRED FOR 10' SECTIONS A FOR 20' 2 BAY SECTION

BILL OF MATERIAL						
*QTY P/N		DESCRIPTION	DWG. NO			
20' SECTION ASS'Y NO. HL20FA						
1	HL162A	LADDER 20' HVY 1.44' 12"OC	SK711239			
2	KY96	BAR FLAT .25X2.50X3.50"	SK711239			
8	SEE CHART	LADDER CLIP	SEE CHART			
4	210018GA	BOLT ASSY 1/2X1-1/2 A325 HDG	N/A			
8	SEE CHART	J-BOLT ASSY	SEE CHART			
		10' SECTION ASS'Y NO. HL10FA	•			
1	HL161A	LADDER 10' HVY 1.44' 12" OC	SK711239			
2	KY96	BAR FLAT .25X2.50X3.50"	SK711239			
4	SEE CHART	LADDER CLIP	SEE CHART			
4	210018GA	BOLT ASSY 1/2X1-1/2 A325 HDG	N/A			
4	SEE CHART	J-BOLT ASSY	SEE CHART			







SEE DETAIL 'B'

ANGULAR BRACING



FILE NO.

REVISIONS

DWN CHK APP

MDF DWG

DESCRIPTION

UPDATE TO NEW STANDARDS AND

DATE: 07/17/2014

PO BOX 5999 PEORIA, IL 61601-5999 TOLL FREE 800-727-ROHN

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## FACE MOUNTED HEAVY LADDER ASSY FOR GUYED & SSV TOWERS

DWN: RJL	CHK'D:	WDU	DATE: 12/0	)5/1974
ENG'R:	SHEET #: 1 OF 1			
PRJ. ENG'R:		PRJ. MANG'R:		
DRAWING NO:				REV:

C730607

<sup>\*\*(4)</sup> REQUIRED FOR ALL OTHER 20' SECTIONS